

## SCREEN PRINT CLEAR

For application onto cotton and polyester

## FOR WHITE GARMENTS

**DIGITAL EXTRA CLEAR** is a PU transparent film for white garments that has been manufactured to give the feel and appearance of a screen print.

|                                 |                               |
|---------------------------------|-------------------------------|
| <b>FILM COMPOSITION</b>         | PU                            |
| <b>FILM THICKNESS</b>           | 45 MICRONS                    |
| <b>CARRIER</b>                  | PAPER                         |
| <b>COATING</b>                  | TRANSPARENT                   |
| <b>MACHINE TESTED</b>           | ROLAND VS-640 & ROLAND SP-300 |
| <b>COLOUR PROFILE</b>           | GENERIC VINYL II - TTRH - THT |
| <b>PRINT QUALITY</b>            | STANDARD/HIGH                 |
| <b>MODE</b>                     | PRINT & CUT                   |
| <b>COLOUR MANAGEMENT</b>        | SIGN & DISPLAY - MAX IMPACT   |
| <b>HEATER</b>                   | 38°                           |
| <b>DRYER</b>                    | 40°                           |
| <b>BLADE</b>                    | CUT WITH SCISSORS             |
| <b>MINIMUM SIZE OF CUT</b>      | 3cm                           |
| <b>OFFSET</b>                   | 0.25mm                        |
| <b>PRESS TEMPERATURE</b>        | 180°                          |
| <b>PRESS TIME</b>               | 10 SECONDS                    |
| <b>PRESSURE</b>                 | MEDIUM                        |
| <b>APPLICATION TAPE REMOVAL</b> | COLD                          |

|                                                                                     |                                                                                                 |                                         |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-----------------------------------------|
| <b>WASH</b>                                                                         | <b>APPLICATION TAPE</b>                                                                         | <b>ALL OUR FULL ROLLS ARE 25 METRES</b> |
|  |  <b>NONE</b> | <b>50cm Width / 75cm Width</b>          |
|                                                                                     | <b>MIRROR PRINT</b>                                                                             | Cut metres only available 50cm wide     |
|                                                                                     |                                                                                                 | Other widths available on request       |

## SUGGESTIONS

Print in mirror image, cut around the design with scissors, lay transfer face down and press for 10 seconds.

This material is cold peel. You must wait for a minimum of 10 seconds.

We suggest after removing the carrier, to cover the design and re-press for 10 seconds.

## PLEASE NOTE

The technical data above are the results of our laboratory tests. We always recommend a small trial test of each product before production. We also recommend not to store the materials in damp or high temperature rooms.