

CUTTING

PLOTTER	SETTINGS	
Summacut D60-R	SPEED	350 mms
	PRESSURE	80g - 100g
	AUTOLOAD	On
	KNIFE OFFSET	45
	OVERCUT	1mm
	OPTICUT	Off
	FLEXCUT	Accurate
	CONCANTENATION	2

Instructions Smallest cut size is indicated on the grid below - 5mm (A).
 Cut the material with your design in MIRROR image.
 Once cut, weed the excess material, taking particular care with any small details.

APPLICATION

HEAT PRESS	SETTINGS	
Transmatic TMH 28	PRESSURE	Medium
	TEMPERATURE	150° C
	TIME	12 Seconds

Instructions Remove the polyester carrier film 5 seconds after pressing on to the garment.

WASHING INSTRUCTIONS

We recommend washing the garment inside out.
 We recommend washing the garment at 40° C
 The product can also withstand standard household detergents.

FABRIC

Nylon, Cotton, Polyester

CUTTING TEST - actual dimensions

