

## CUTTING

PLOTTER	SETTINGS	
<b>Summacut D60-R</b>	<b>SPEED</b>	350 mms
	<b>PRESSURE</b>	70g - 100g
	<b>AUTOLOAD</b>	On
	<b>KNIFE OFFSET</b>	45
	<b>OVERCUT</b>	1mm
	<b>OPTICUT</b>	Off
	<b>FLEXCUT</b>	Accurate
	<b>CONCANTENATION</b>	2

**Instructions** Smallest cut size is indicated on the grid below - 7mm (B).  
 Cut the material with your design in MIRROR image.  
 Once cut, weed the excess material, taking particular care with any small details.

## APPLICATION

HEAT PRESS	SETTINGS	
<b>Transmatic TMH 28</b>	<b>PRESSURE</b>	Medium/High
	<b>TEMPERATURE</b>	145°C
	<b>TIME</b>	12 Seconds

**Instructions** Remove the polyester carrier film after 7 seconds.  
 After removing the carrier if some of the design has slightly lifted, repress for 5 seconds.

## WASHING INSTRUCTIONS

We recommend leaving the garment for 24 hours before washing.  
 We recommend washing the garment inside out.  
 We recommend washing the garment at 40° C (Product has been tested up to 60° C).  
 The product can also withstand standard household detergents.

## FABRIC

Cotton & Polyester

## CUTTING TEST - actual dimensions

