

CUTTING

PLOTTER	SETTINGS	
Summacut D60-R	SPEED	350 mms
	PRESSURE	80g - 120g
	AUTOLOAD	On
	KNIFE OFFSET	45
	OVERCUT	1mm
	OPTICUT	Off
	FLEXCUT	Accurate
	CONCANTENATION	2

Instructions Smallest cut size is indicated on the grid below - 5mm (A).
 Cut the material with your design in MIRROR image.
 Once cut, weed the excess material, taking particular care with any small details.

APPLICATION

HEAT PRESS	SETTINGS	
Transmatic TMH 28	PRESSURE	Medium
	TEMPERATURE	145° C - 150° C
	TIME	10 - 12 Seconds

Instructions Remove the polyester carrier film after 3 - 5 seconds.
 If you are laying a second colour on top of your original press then reduce the settings to low pressure, temperature to 120°, and press for 5 seconds.

WASHING INSTRUCTIONS

We recommend washing the garment inside out.
 We recommend washing the garment at 40° C (Product has been tested up to 60° C).
 The product can also withstand standard household detergents.

FABRIC

Cotton & Polyester

CUTTING TEST - actual dimensions

